

SUN  SYNK®

# SUNSYNK-L3.0



## USER MANUAL

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v.6 (05/06/24)

 **PLEASE RETAIN FOR  
FUTURE REFERENCE**

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# INTRODUCTION

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Thank you for choosing Sunsynk's energy storage system. Our lithium iron phosphate battery is a cutting-edge product designed and manufactured by SUNSYNK to provide reliable power support for various equipment and systems.

This battery is particularly suitable for applications with high power demands, limited installation space, restricted load-bearing capacity, and long cycle life requirements.

Equipped with a built-in BMS (Battery Management System), this battery can efficiently manage and monitor cell information such as voltage, current, and temperature. The BMS also ensures balanced charging and discharging of cells, extending the battery's cycle life.

For larger capacity and extended power support, multiple batteries can be connected in parallel. Some key features of this product include:

- **Convenience:** Quick installation with a wall-mounted design, making it easy to install and maintain.
- **Safety and reliability:** Utilizes LiFePO4 cathode material for enhanced safety and long cycle life. Minimal self-discharge, up to 6 months of shelf life without charging, no memory effect, and exceptional deep charge and discharge performance.
- **Intelligent BMS:** Includes protection functions against over-discharge, overcharge, over-current, and extreme temperatures. Automatically manages charge and discharge states while balancing current and voltage across each cell.
- **Eco-friendly:** Entirely non-toxic, non-polluting, and environmentally friendly.
- **Flexible configuration:** Multiple battery modules can be connected in parallel to expand capacity and power. Supports remote upgrades and is compatible with SUNSYNK inverters.
- **Wide temperature range:** Designed with IP65 rating, operational in temperatures ranging from -20°C to 55°C, with heating support.

## BATTERY EXPANSION AND USE

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- The production date of the original batteries and newly added batteries should be as close as possible, within one year is best. If the time differences of production are too long, the battery capacity deviation will be large, and the batteries' energy cannot be fully utilised.
- Before expansion, please fully charge the original batteries to 100% (keep SOC 100%), and then charge the batteries that need to be added to SOC 100%. Next, assemble to achieve the purpose of expansion. The original batteries can be charged using an inverter; The newly added batteries need to be charged separately with the battery charger.
- Please consult relevant technical personnel before expansion. The individual will bear all consequences caused by personal misoperation, not covered by the Sunsynk warranty.
- Sunsynk lithium battery is prohibited to work in Lead-acid Mode. Any failure caused by using a Lead-acid model is not covered by the Sunsynk warranty.













# SAFETY


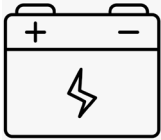




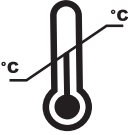


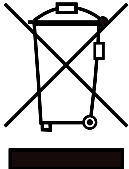
Sunsynk's products are designed with full consideration for safety. However, all electrical appliances can be dangerous if used inappropriately. They can cause a fire or electric shock, leading to severe injury or death. For your protection, please read these safety precautions thoroughly.

## General Safety

- It is crucial and necessary to read the user manual carefully (in the accessories) before installing or using the SUNSYNK-L3.0 battery. Failure to do so or to follow any of the instructions or warnings in this document can result in electrical shock, serious injury, death, or damage to the battery, potentially rendering it inoperable.
- It is required to charge the battery every six months, and the SOC should be no less than 50% in case it is stored for a long time.
- The battery needs to be recharged within 48 hours after being fully discharged.
- Do not expose the cable outside.
- All the battery terminals must be disconnected before starting the maintenance.
- Please, contact the supplier within 24 hours if something abnormal happens.
- Do not use cleaning solvents to clean the battery.
- Do not expose the battery to flammable or harsh chemicals or vapours.
- Do not paint any part of the battery, including any internal or external components.
- Do not connect the battery with PV solar panel wiring directly.
- The warranty claims are excluded for direct or indirect damage due to the items above.
- Any foreign object is prohibited from inserting into any part of the battery.

## Symbols/Safety Signs

	This symbol indicates information that if ignored, could result in personal injury, physical damage or even death due to incorrect handling.		This product's batteries contain an explosive, self-reactive material that could blow up when heated.
	Electrical Hazard.		Read the manual.
	Danger.		Indicates that this product is recyclable.
	The Battery is heavy and can cause injury if not handled safely.		Do not place near open fire or incinerate. Do not use near heaters or hot temperature sources.
	Do not submerge the battery in water or expose it to moisture or liquid.		Do not disassemble or alter the battery in any way. Do not strike or puncture the battery.
	Do not drop, deform, or impact the battery.		Do not step or put any objects onto the battery.

 <p>Keep out of reach of children, animals, and insects.</p>	 <p>Li-ion Battery.</p>
 <p>Rechargeable.</p>	 <p>Charging and Discharging.</p>
 <p>Direct Current.</p>	 <p>Product exposure.</p>
 <p>Follow the indicated temperatures.</p>	<p><b>BATTERY INPUT</b></p> <p>Battery Discharge Voltage, Battery Discharge Current, Input Voltage Type, Battery Discharge Power.</p> 
 <p>Contact the supplier within 24 hours if there is anything wrong. In case of leakage contact with eyes or skin, immediately clean with water and seek help from a doctor.</p>	 <p>Do not dispose the device, accessories, and packaging with regular waste. Follow local ordinances or contact the manufacturer for disposal guidance.</p>
<p><b>UKCA</b></p> <p>The UKCA marking is used for products placed on the market in Great Britain (England, Scotland and Wales). The UKCA marking applies to most products for which the CE marking could be used.</p>	<p><b>CE</b></p> <p>CE mark is attached to the solar inverter to verify that the unit follows the provisions of the European Low Voltage and EMC Directives.</p>

## Procedures and Precautions Before Connecting

- After unpacking, please, first check the product and packing list. Please, get in touch with the local retailer if some product is damaged or lacks parts.
- Before installation, cut off the grid power and ensure the battery is in the turned-off mode.
- Wiring must be correct, do not mistake the positive and negative cables, and ensure there is no short circuit with the external device.
- It is prohibited to connect the battery and AC power directly.
- The battery system must be well grounded, and the resistance must be less than 1Ω.
- Please ensure the electrical parameters of the battery system are compatible with related equipment.
- Keep the battery away from water and fire.

## Safety Precautions While Using

- Cut off the power and completely shut down the battery before moving or repairing the battery.
- Connecting the SUNSYNK-L3.0 battery with a different type of battery is prohibited.
- It is forbidden to put the batteries working with faulty or incompatible inverters.
- It is not permitted to disassemble the battery.
- Liquid fire extinguishers are forbidden. In case of fire, only dry fire extinguishers can be used.
- Please do not open, repair, or disassemble the battery except staff from SUNSYNK or authorized by SUNSYNK. We do not undertake any consequences or related responsibility because of violation of safety operation or violation of design, production, and equipment safety standards.

## Handling

- The battery should only be used as instructed.
- DO NOT use the battery if it seems broken or damaged.
- The battery is non-user-serviceable and should not be opened for repair.
- Handle the battery with care when installing or transporting it.
- Chemicals should not be used to clean the battery.

## Damaged Battery

A damaged battery should not be used and should be returned to Sunsynk or properly discarded via a recycling facility. Leaking electrolytes can cause skin irritation and chemical burns, so contact should be avoided.

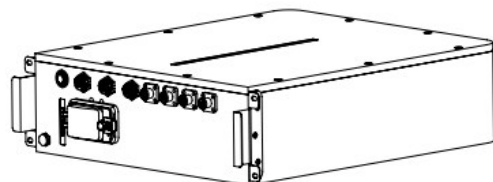
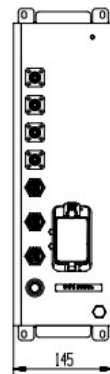
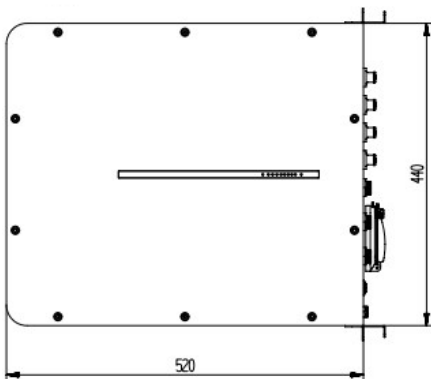
Eye	Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid.
Skin	Remove contaminated clothes and rinse skin with plenty of water or shower for 15 minutes. Get medical aid.
Inhalation	Remove from exposure and move to fresh air immediately. Use oxygen if available.
Ingestion	Give at least two glasses of milk or water. Induce vomiting unless the patient is unconscious. Call a physician.

## SPECIFICATIONS AND FUNCTIONS

### Dimensions and Weigh

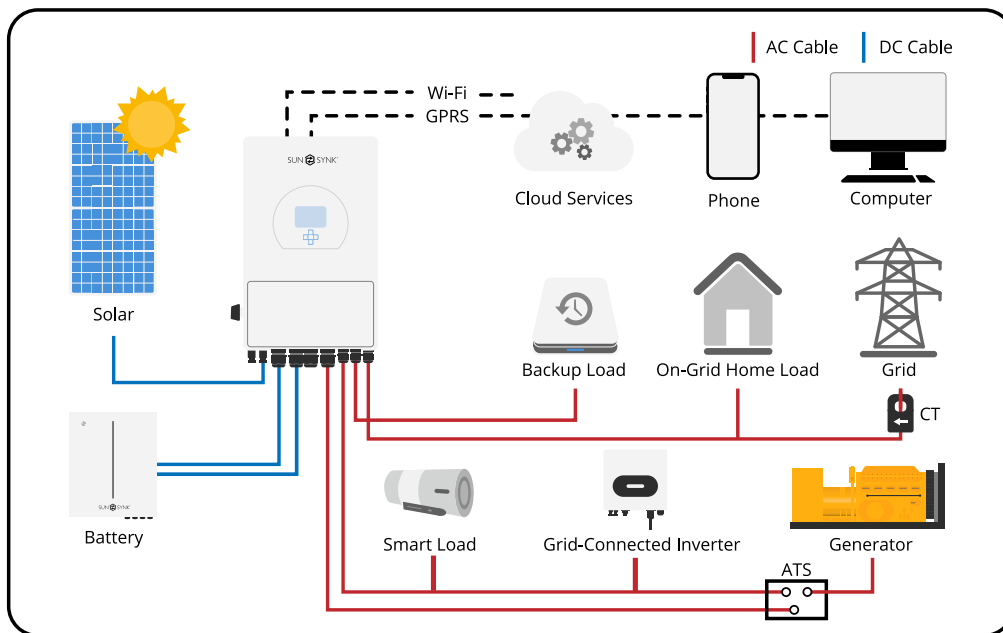
SUNSYNK-L3.0 dimensions are presented below:

SUNSYNK-L3.0	
Depth	145mm
Width	440mm
Height	520mm
Weight (Approx.)	50kg



# Basic System Architecture

SUNSYNK-L3.0 dimensions are presented below:



Contact our customer service or an accredited seller for precise information about application cases of the SUNSYNK-L3.0 battery.

## TECHNICAL DATA

Model		SUNSYNK-L3.0
Main Parameter		
Battery Chemistry		Lithium Ferro Phosphate (LifePO4 or LFP)
Capacity		60 Ah
Scalability		Max. 4 pcs in parallel (12kWh)
Nominal Voltage		51.2 V
Operating Voltage		43.2~57.6 V
Energy		3.07 kWh
Usable Energy <sup>[1]</sup>		2.76 kWh
Charge/Discharge Current	Recommend <sup>[2]</sup>	30 A
	Max. <sup>[2]</sup>	60 A
	Peak (2mins,25°C)	75 A
Other Parameter		
Recommend Depth of Discharge		90%
Dimension (W/H/D)		440*520*145 mm (don't include Circuit Breaker, terminals and hanging boards)
Weight Approximate		50 kg
Master LED Indicator		5 LED (SOC 20%~100%)
		3 LED (working, alarming, protecting)
IP Rating of Enclosure		IP65
Working Temperature		Charge: 0°C~+55°C (optional heating, -20°C~+55°C) Discharge: -20°C~+55°C
Storage Temperature		-20°C ~ +35°C
Humidity		5% ~ 95%
Altitude		≤2000m
Cycle Life		≥6000 (25±2°C, 90%DOD, 0.5C/0.5C, 70%EOL)
Installation		Wall Mounted (Support 19-inch standard cabinet)
Communication Port		CAN2.0, RS485
Life Cycle Power During Warranty Period <sup>[3]</sup>		10MWh@70%EOL
Certification		IEC62619, CE, UK, CEC, UN38.3

<sup>[1]</sup> DC Usable Energy, test conditions: 90% DOD, 0.5C charge & discharge at 25° C. System usable energy may vary due to system configuration parameters.

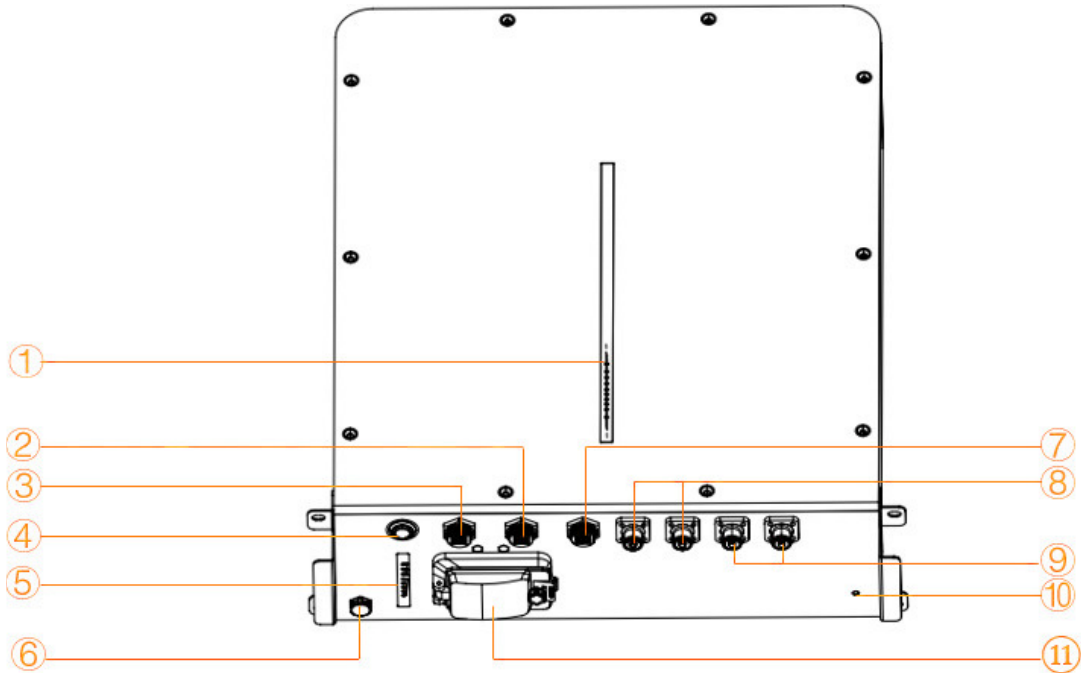
<sup>[2]</sup> The current is affected by temperature and SOC.

<sup>[3]</sup> The warranty is due whichever reached first of warranty period or energy throughout.








# EQUIPMENT INTERFACE INSTRUCTION

This section details the front and side panel of the interface functions. Following, you will find the SUN-SYNK-L3.0 front side illustration.



- |                                   |                                    |
|-----------------------------------|------------------------------------|
| 1. Battery Indicators             | 7. Parallel Communication Port OUT |
| 2. Parallel Communication Port IN | 8. Battery Negative -              |
| 3. PCS                            | 9. Battery Positive +              |
| 4. Power Switch                   | 10. Grounding Bolt                 |
| 5. Battery Indicators             | 11. DC 80A Circuit Breaker         |
| 6. Pressure Release Valve         |                                    |

Interface	Symbol	Description and Instructions
Power Switch		Power Switch to turn ON/OFF the whole battery BMS standby, no power out- put.
RUN		RUN LED: 1 green LED lighting to show the battery running status, long lighting when charging and flash when discharging
Alarm		Alarm LED: 1 yellow LED lighting to show the battery has an alarm. It flashes in alarm conditions and flashes long lighting if the equipment fails.
Error		Error LED: 1 red LED lighting to show the battery is under protection.
SOC		SOC LED: 5 green LEDs to show the battery's current capacity. Each light represents 20% of the capacity.
PCS		Inverter communication terminal: (RJ45 port) follow the CAN protocol (baud rate: 500K), used to output battery information to the inverter.

Interface	Symbol	Description and Instructions
IN		Parallel Communication Terminal: (RJ45 port) Connect "out". The terminal of the Previous battery for communication between multiple parallel batteries.
OUT		Parallel Communication Terminal: (RJ45 port) Connect "IN". The terminal of the Next battery for communication between multiple parallel batteries.
DC 80A Circuit Breaker		Over current protection, cut off the power supply.
Grounding Bolt		Used for the battery connecting to the PE.

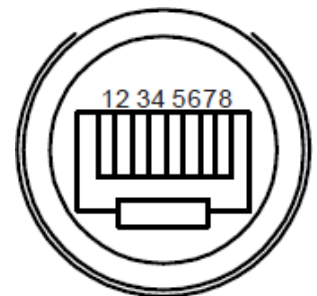
The following table presents the Led indication definition:

Condition	RUN	ALM	Error	SOC1	SOC 2	SOC 3	SOC 4	SOC 5
Power off	Off							
Charge	Blink	● Blink if Alarm Exists	Off	● Show SOC & highest LED blink				
Discharge or Idle			Off	● Show SOC & long bright				
Alarm		● Blink	Off	●				
System error/ Protect			●	Other LEDs are same as above.				
Upgrade	Blink Fast							
Critical Error	Blink Slow							

The following table presents the definition for PCS, IN, and OUT connection pins. All use the same pin number sequence shown in the next image:

Pin No.	PCS Port Definition	IN Port Definition	OUT Port Definition
1	485-B	CANL	CANL
2	485-A	CANH	CANH
3	--	DI+	DO+
4	CANH	DI-	DO-
5	CANH	DI-	DO-
6	--	DI+	DO+
7	485-A	CANH	CANH
8	485-B	CANL	CANL

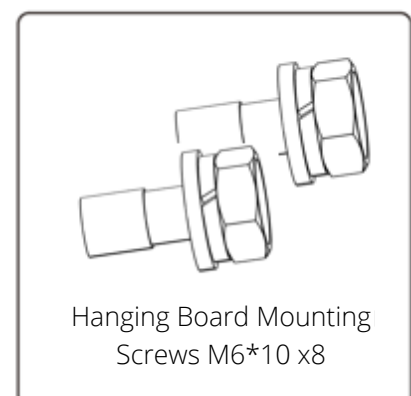
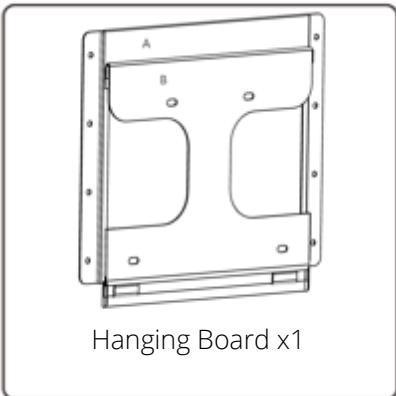
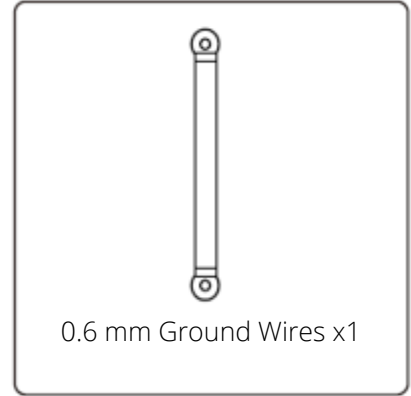
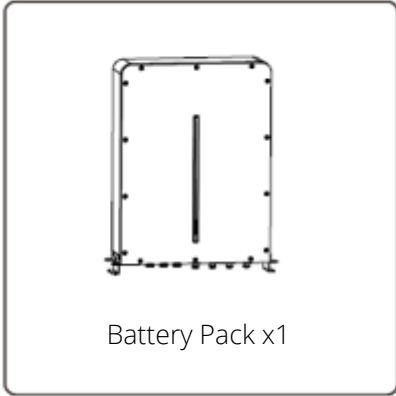
Protection and Alarm	Management and Monitor
Charge/Discharge End	Intelligent Protect Mode
Charge Over Voltage	Intelligent Charge Mode
Discharge Under Voltage	Protect, Charge Current Limit
Charge/Discharge Over Current	Intelligent Protect Mode
High/Low Temperature(cell/BMS)	Intelligent Protect Mode
Short Circuit	Protect



# INSTALLATION

## Parts List

Check if you received all the items listed below. Ensure that nothing is damaged in the package.



## Installation Precaution

- Choose an appropriate indoor location that adheres to the operating temperature range and IP rating specified for the SUNSYNK-L3.0 lithium battery (IP65). Avoid direct sunlight, rain exposure, and snow accumulation during installation and operation to prevent potential damage.
- Ensure the selected location is dry, well-ventilated, and away from heat sources or highly flammable materials.

- Maintain a clearance of approximately 30 cm around all sides of the battery for proper airflow and heat dissipation.
- Avoid installing the battery in areas with excessive oil, smoke, steam, moisture, dust, or at altitudes higher than 2000 meters above sea level.
- If installing near the ocean, use appropriate air filtration to prevent salt air from contacting the batteries.
- Do not install in potentially explosive areas or environments with precipitation or humidity exceeding 95%.
- Avoid installation directly in cool air or near heat sources, and ensure the area is clean with minimal dust.
- Provide adequate ventilation to prevent gas buildup, especially in enclosed spaces. Consider passive ventilation through vents or openings, or install a ventilation fan if needed.
- Inspect the battery and surrounding area for damage or obstructions before installation.
- Ensure the installation site is stable, level, non-conductive, and free from moisture or contaminants.
- Connect the battery correctly using provided cables and connectors, securing it firmly in place to prevent movement or vibration.
- Regularly monitor temperature, humidity, and overall battery performance while adhering to manufacturer's instructions and safety guidelines.
- Conduct regular maintenance inspections to check for damage, corrosion, or overheating, and immediately disconnect the battery in case of malfunction or safety concerns.

## Selecting the Mounting Area

Make sure that the installation location meets the following conditions:

- The area is entirely waterproof.
- The wall is flat and level.
- There are no flammable or explosive materials.
- The ambient temperature is within the range of -20°C to 50°C.
- The temperature and humidity are maintained at a constant level.
- There is minimal dust and dirt in the area.
- The distance from any heat sources is more than 2 meters.
- The distance from the air outlet of the inverter is more than 0.5 meters.
- Do not cover or wrap the battery case or cabinet.
- Do not place the SUNSYNK-L3.0 in the children's or pet's reach area.
- The installation area shall avoid direct sunlight.
- The battery module has no mandatory ventilation requirements, but please avoid installation in confined areas. The aeration shall avoid high salinity, humidity, or temperature.



### **WARNING**

If the ambient temperature is outside the operating range, the battery pack stops operating to protect itself. The optimal temperature range for the battery pack is between 15°C and 35°C.

Frequent exposure to harsh temperatures may deteriorate the performance and life of the battery pack.

## Tools and Safety Gears Necessary

The following tools are required to install the battery:



Torque Screwdriver



Phillips Screwdriver



Hexagon Wrench



Phillips Screwdriver



Slotted Screwdriver



Torque Wrench



Tape Measure



Driller



Pencil or Marker



### WARNING

Use adequately insulated tools to prevent accidents and electric shocks or short circuits.

If insulated tools are not available, cover the entire exposed metal surfaces of the available tools, except their tips, with electrical tape.

We recommend wearing the following safety gear when dealing with the battery pack installation or maintenance.



Safety Gloves



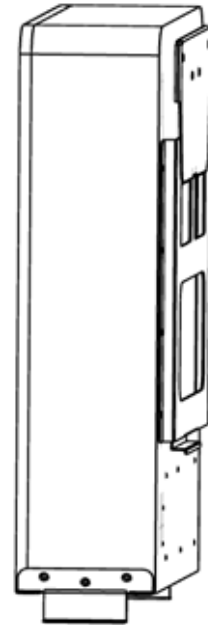
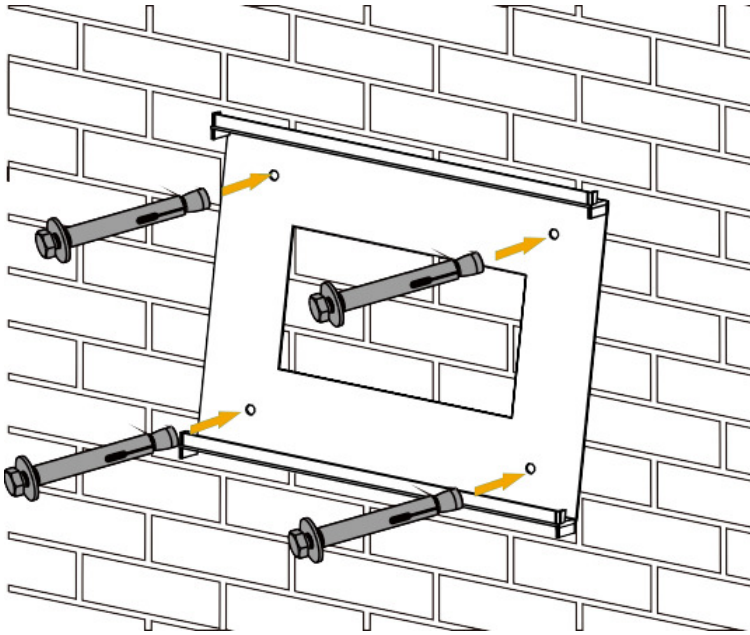
Safety Goggles



Safety Shoes

## Mounting the Battery

Fix the wall-mounted battery on the wall-mounted battery after fixing the hanging plate to the wall with stainless steel anti-collision bolts.



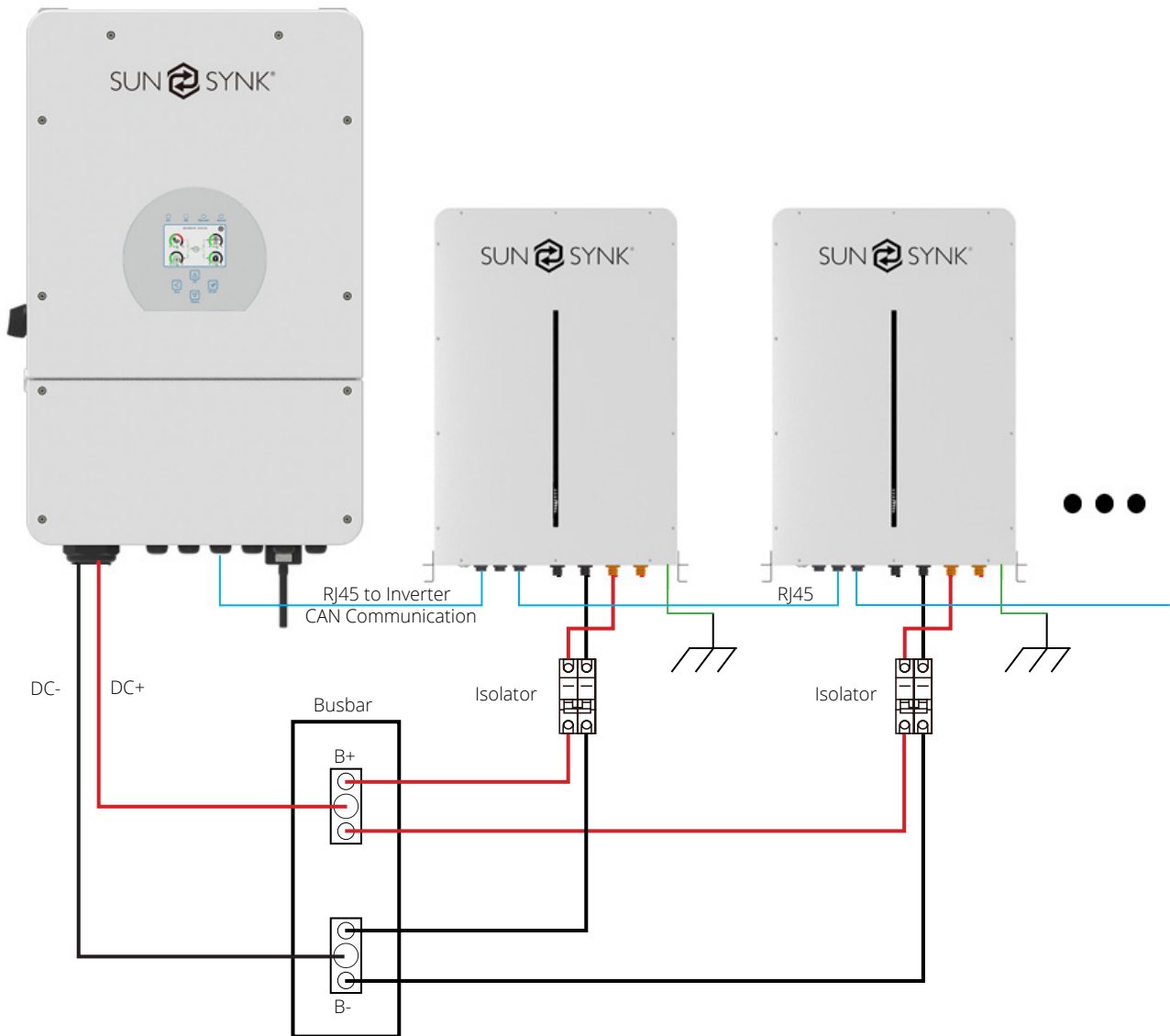
### WARNING

Risk of injury (Heavy Object).

Remember that this storage system is heavy (46kg), so users must carefully handle the unit during installation, especially when mounting or removing it from the wall.

## Installation

1. Pre-Installation Inspection:
  - Before starting the installation, carefully examine the battery and the surrounding area for any signs of damage or obstacles that may affect the installation process.
2. Placement:
  - Position the SUNSYNK-L3.0 lithium battery on a stable and level surface capable of supporting its weight. Ensure the surface is non-conductive and free from moisture or contaminants.
3. Connection:
  - Connect the battery to the appropriate power source using the provided cables and connectors. Follow the manufacturer's instructions precisely for correct wiring and connections.
4. Securing:
  - Securely fasten the battery in place using the included mounting brackets or hardware. Ensure the battery is firmly anchored to prevent any movement or vibration during its operation.
5. Check Connections:
  - Double-check all connections to ensure they are tight and secure. This step is crucial in preventing electrical shock or fire hazards.
6. Final Inspection:
  - Once the installation is complete, conduct a thorough inspection of the entire setup. Verify that everything is in compliance with local building codes and safety standards before powering on the system.



## Connection Inspection

After installing and connecting the battery, check the following points:

- Usage of positive and negative cables.
- Connection of the positive and negative terminals.
- All the bolts are tightened.
- Cables fixation and appearance.
- The setting of the dialling address.
- The installation of the protecting cover.

## Starting the SUNSYNK-L3.0 Battery

After completing installation, wiring, configuration, and checking all the connections, you can start the battery.

### Startup Procedure for SUNSYNK-L3.0 Lithium Battery:

1. Safety Check:
  - Ensure all personnel are clear from the vicinity of the battery installation area.
  - Confirm that all necessary safety equipment is readily available.
2. External DC Isolator Check:
  - Verify that the external DC isolator between the battery and inverter is in the OFF position.
  - Check that the isolator between parallel batteries is also in the OFF position.
3. Battery Connection:
  - Connect the SUNSYNK-L3.0 Lithium battery to the inverter using the appropriate DC cables.
  - Ensure the connections are tight and secure.
4. Inverter Initialization:
  - Turn on the inverter according to the manufacturer's instructions.
  - Allow the inverter to complete its startup sequence.
5. External DC Isolator Activation:
  - Switch ON the external DC isolator between the battery and inverter.
  - Verify that the isolator is securely engaged in the ON position.
6. System Check:
  - Monitor the inverter's display panel or software interface to confirm the successful detection of the battery.
  - Ensure that the battery status indicators show a proper connection and charge level.
7. Functionality Verification:
  - Test the system by running a small load initially and gradually increasing it.
  - Confirm that the inverter is drawing power from the battery as expected.
  - Check for any abnormal noises, vibrations, or error messages on the inverter.
8. Final Inspection:
  - Conduct a visual inspection of all connections and components to ensure everything is secure and properly installed.
  - Double-check that all safety protocols have been followed.

### Shutdown Procedure for SUNSYNK-L3.0 Lithium Battery:

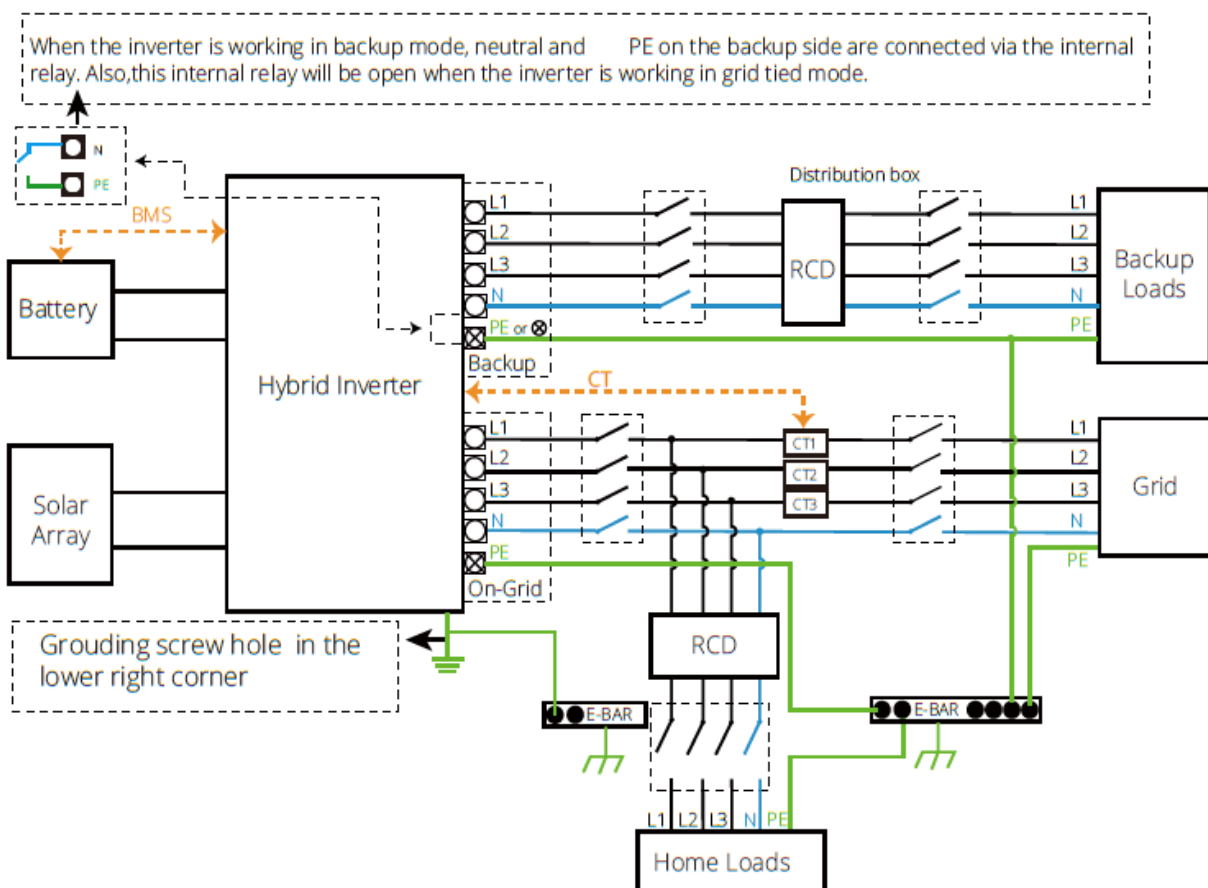
1. Load Reduction:
  - Gradually reduce the load on the system by turning off non-essential appliances or equipment.
2. External DC Isolator Deactivation:
  - Switch OFF the external DC isolator between the battery and inverter.
  - Ensure that the isolator is securely in the OFF position.

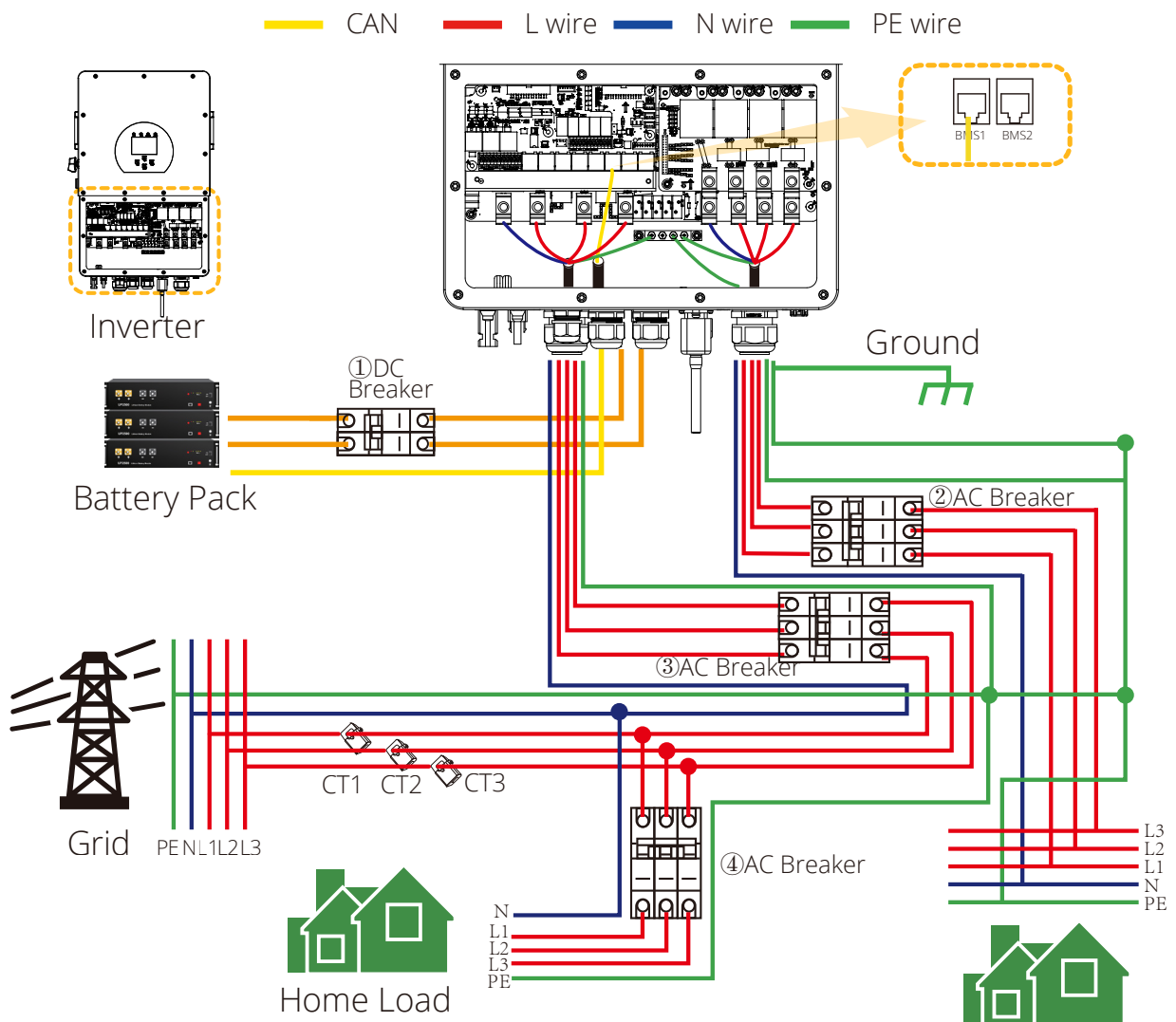


3. Inverter Shutdown:
  - Turn OFF the inverter following the manufacturer's instructions.
  - Allow the inverter to complete its shutdown sequence.
4. Battery Disconnection:
  - Disconnect the SUNSYNK-L3.0 Lithium battery from the inverter by removing the DC cables.
  - Ensure the connections are handled safely and with appropriate precautions.
5. Safety Check:
  - Verify that all connections are secure and that there are no signs of damage or overheating.
6. External DC Isolator Check:
  - Confirm that the external DC isolator between the battery and inverter is in the OFF position.
  - Check that the isolator between parallel batteries is also in the OFF position.
7. Final Inspection:
  - Conduct a visual inspection of the system to ensure all components are in good condition.
  - Make sure the area around the installation is clear of any debris or obstructions.
8. Documentation:
  - Record any relevant data or observations regarding the system's performance during shutdown.
  - Update any maintenance logs or documentation as necessary.

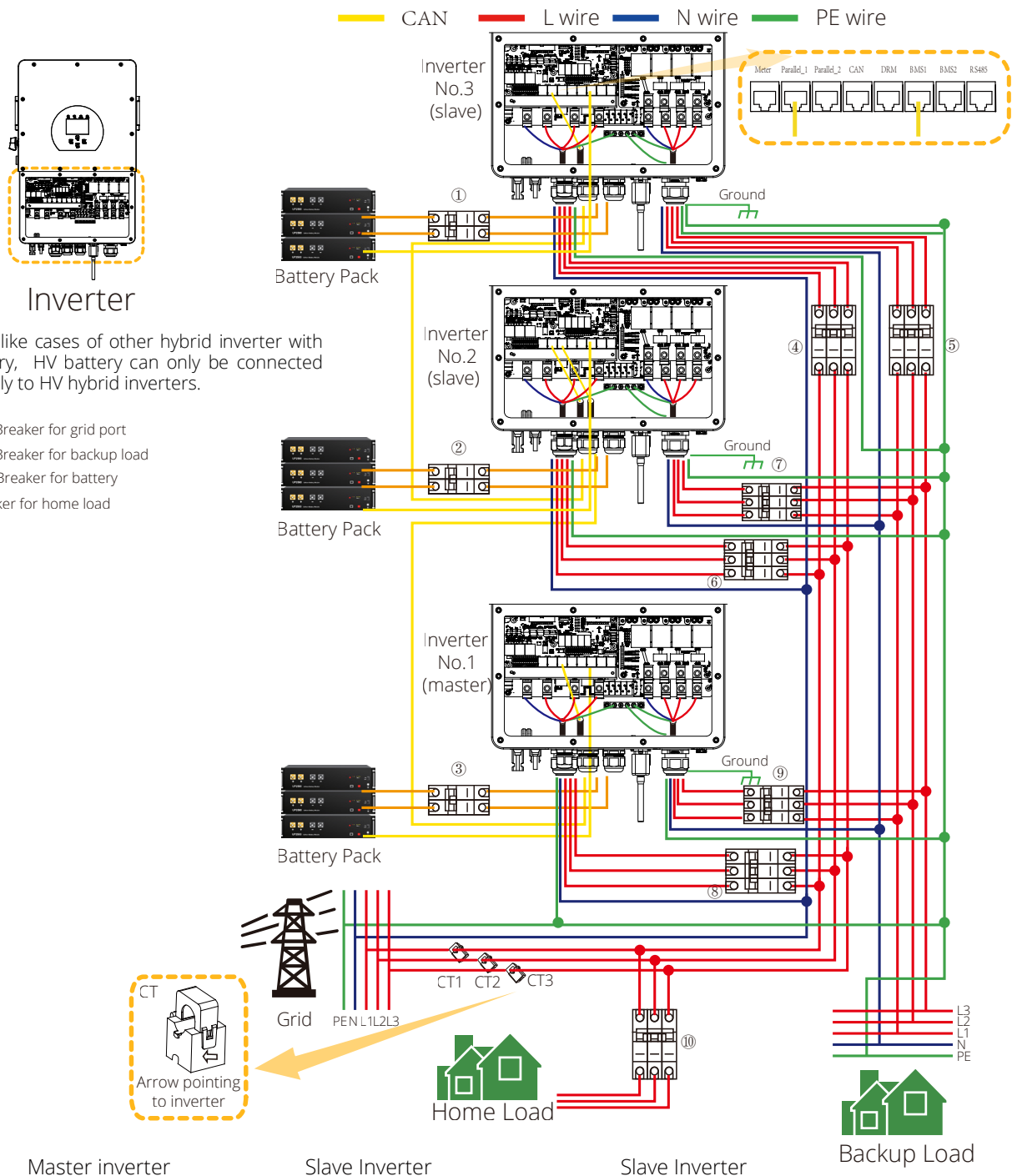
## Wiring Diagram

This diagram is an example for an application in which neutral is separated from the PE in the distribution box. For countries such as China, Germany, the Czech Republic, Italy, etc., please follow local wiring regulations! Note: Backup function is optional in German market, please leave backup side empty if backup function is not available in the inverter.





This image can be considered as reference to external DC isolators between battery and inverter and between parallel batteries.



Note: unlike cases of other hybrid inverter with LV battery, HV battery can only be connected separately to HV hybrid inverters.

- ④⑥⑧ AC Breaker for grid port
- ⑤⑦⑨ AC Breaker for backup load
- ①②③ DC Breaker for battery
- ⑩ AC Breaker for home load


Master inverter

Slave Inverter










Slave Inverter





## Symbol Explanation

Many symbols are present with the battery product and used materials to install it. Next, a list of symbols and their meanings is presented.



### DANGER/HIGH VOLTAGE INSIDE

**CAUTION:**


- Do not disassemble or alter the battery in any way.
- Do not use the battery for purposes not described in its documentation.
- Do not drop, strike, puncture, or step on the battery.
- In case of electrolyte leakage, keep leaked electrolyte away from contact with eyes or skin, immediately clean with water and seek help from a doctor.
- Do not put the battery into a fire. Do not use it or leave it in a place near fire, heaters, or high temperature sources.
- Do not submerge the battery in water, or expose it to moisture.
- Do not allow the terminals to contact exposed wire or metal.
- The battery is heavy and can cause injury if not handled safely.
- Keep out of reach of children or animals.




**No direct sunlight!**



**Keep away from heat!**



**CAUTION!**  
Do not plug or unplug the power cables when the T-BAT system is on, doing so could result in an arc discharge which could cause serious harm!



**CAUTION!**  
Ground connection is mandatory!



**WARNING**  
Handle With Care: No external force allows on BMS slot.




# MONITORING

Battery monitoring is conveniently accessible through the Sunsynk Connect App. Sunsynk inverter systems are equipped with the capability to monitor connected lithium batteries using the CANBUS protocol, ensuring continuous communication with the batteries. Users can easily access this monitoring data through the Sunsynk data logger via the Sunsynk Connect app. External monitoring is also supported for added convenience.

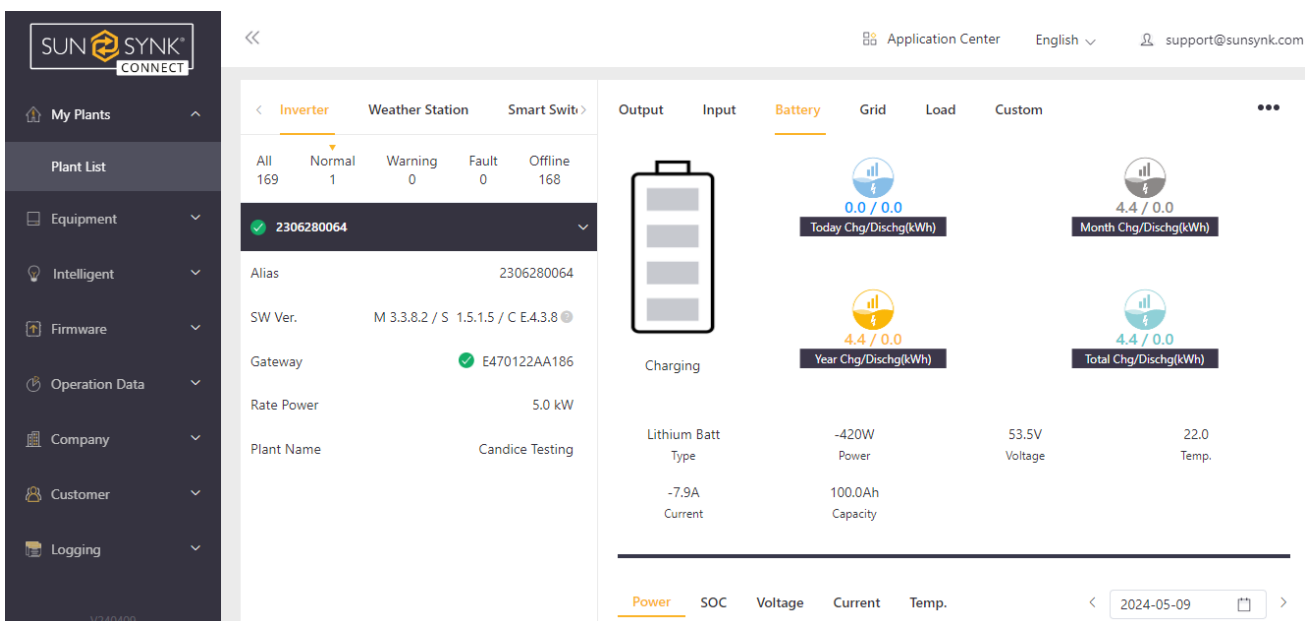
The accompanying images highlight the monitoring features of Sunsynk inverter and app systems, with a specific focus on the L5.1 battery. The screens showcase the Li-BMS interface on the inverter, providing detailed insights into battery performance. The Sunsynk L5.1 battery, known for its IP65 model, offers superior monitoring capabilities compared to other battery types, ensuring seamless integration with Sunsynk inverters and delivering comprehensive performance information.

Li BMS		Help ?																																																																																																																																																	
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Battery Voltage: 53.06V Battery Current: -1A Battery Temp: 22.0C Total SOC: 85% Total SOH: 100% Battery Chage Voltage: 58.0V Charge Current Limit: 50A Discharge Current Limit: 50A		<table border="1"> <thead> <tr> <th></th> <th>Volt</th> <th>Curr</th> <th>Tem</th> <th>SOC</th> <th>Energy</th> <th>Charge Volt</th> <th>Charge Curr</th> <th>Fault</th> </tr> </thead> <tbody> <tr><td>1</td><td>50.31V</td><td>19.70A</td><td>29.6C</td><td>33.0%</td><td>26.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>2</td><td>50.38V</td><td>31.70A</td><td>37.6C</td><td>51.0%</td><td>25.5Ah</td><td>53.2V</td><td>25.0A</td><td>0 0 0</td></tr> <tr><td>3</td><td>50.35V</td><td>25.10A</td><td>29.9C</td><td>52.0%</td><td>6.0Ah</td><td>53.2V</td><td>25.0A</td><td>0 0 0</td></tr> <tr><td>4</td><td>50.37V</td><td>30.70A</td><td>32.1C</td><td>12.0%</td><td>26.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>5</td><td>50.35V</td><td>00.00A</td><td>30.6C</td><td>48.0%</td><td>32.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>6</td><td>50.36V</td><td>15.40A</td><td>30.6C</td><td>52.0%</td><td>39.1Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>7</td><td>00.00V</td><td>00.00A</td><td>0.0C</td><td>00.0%</td><td>00.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>8</td><td>50.38V</td><td>19.30A</td><td>31.0C</td><td>52.0%</td><td>25.5Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>9</td><td>50.39V</td><td>16.30A</td><td>30.6C</td><td>52.0%</td><td>26.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>10</td><td>00.00V</td><td>00.00A</td><td>0.0C</td><td>00.0%</td><td>00.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>11</td><td>00.00V</td><td>00.00A</td><td>0.0C</td><td>00.0%</td><td>00.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>12</td><td>00.00V</td><td>00.00A</td><td>0.0C</td><td>00.0%</td><td>00.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>13</td><td>00.00V</td><td>00.00A</td><td>0.0C</td><td>00.0%</td><td>00.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>14</td><td>00.00V</td><td>00.00A</td><td>0.0C</td><td>00.0%</td><td>00.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> <tr><td>15</td><td>00.00V</td><td>00.00A</td><td>0.0C</td><td>00.0%</td><td>00.0Ah</td><td>0.0V</td><td>0.0A</td><td>0 0 0</td></tr> </tbody> </table>			Volt	Curr	Tem	SOC	Energy	Charge Volt	Charge Curr	Fault	1	50.31V	19.70A	29.6C	33.0%	26.0Ah	0.0V	0.0A	0 0 0	2	50.38V	31.70A	37.6C	51.0%	25.5Ah	53.2V	25.0A	0 0 0	3	50.35V	25.10A	29.9C	52.0%	6.0Ah	53.2V	25.0A	0 0 0	4	50.37V	30.70A	32.1C	12.0%	26.0Ah	0.0V	0.0A	0 0 0	5	50.35V	00.00A	30.6C	48.0%	32.0Ah	0.0V	0.0A	0 0 0	6	50.36V	15.40A	30.6C	52.0%	39.1Ah	0.0V	0.0A	0 0 0	7	00.00V	00.00A	0.0C	00.0%	00.0Ah	0.0V	0.0A	0 0 0	8	50.38V	19.30A	31.0C	52.0%	25.5Ah	0.0V	0.0A	0 0 0	9	50.39V	16.30A	30.6C	52.0%	26.0Ah	0.0V	0.0A	0 0 0	10	00.00V	00.00A	0.0C	00.0%	00.0Ah	0.0V	0.0A	0 0 0	11	00.00V	00.00A	0.0C	00.0%	00.0Ah	0.0V	0.0A	0 0 0	12	00.00V	00.00A	0.0C	00.0%	00.0Ah	0.0V	0.0A	0 0 0	13	00.00V	00.00A	0.0C	00.0%	00.0Ah	0.0V	0.0A	0 0 0	14	00.00V	00.00A	0.0C	00.0%	00.0Ah	0.0V	0.0A	0 0 0	15	00.00V	00.00A	0.0C	00.0%	00.0Ah	0.0V	0.0A	0 0 0
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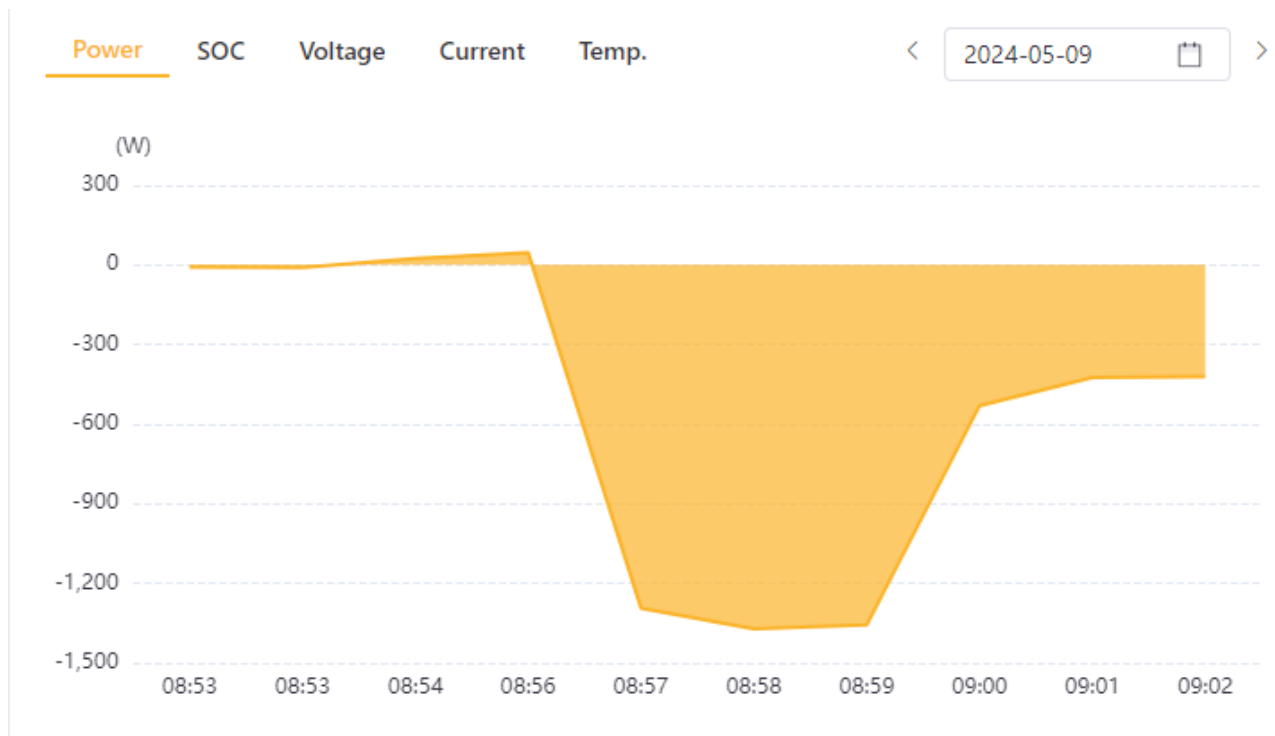
The summary data screen offers a comprehensive snapshot of the battery's current status, consolidating vital information for quick understanding at a glance.

On the other hand, the detailed data screen provides in-depth insights into the battery's specifics, including temperature readings and high/low cell voltages. This detailed view allows for a clearer understanding of the battery's internal condition and performance.

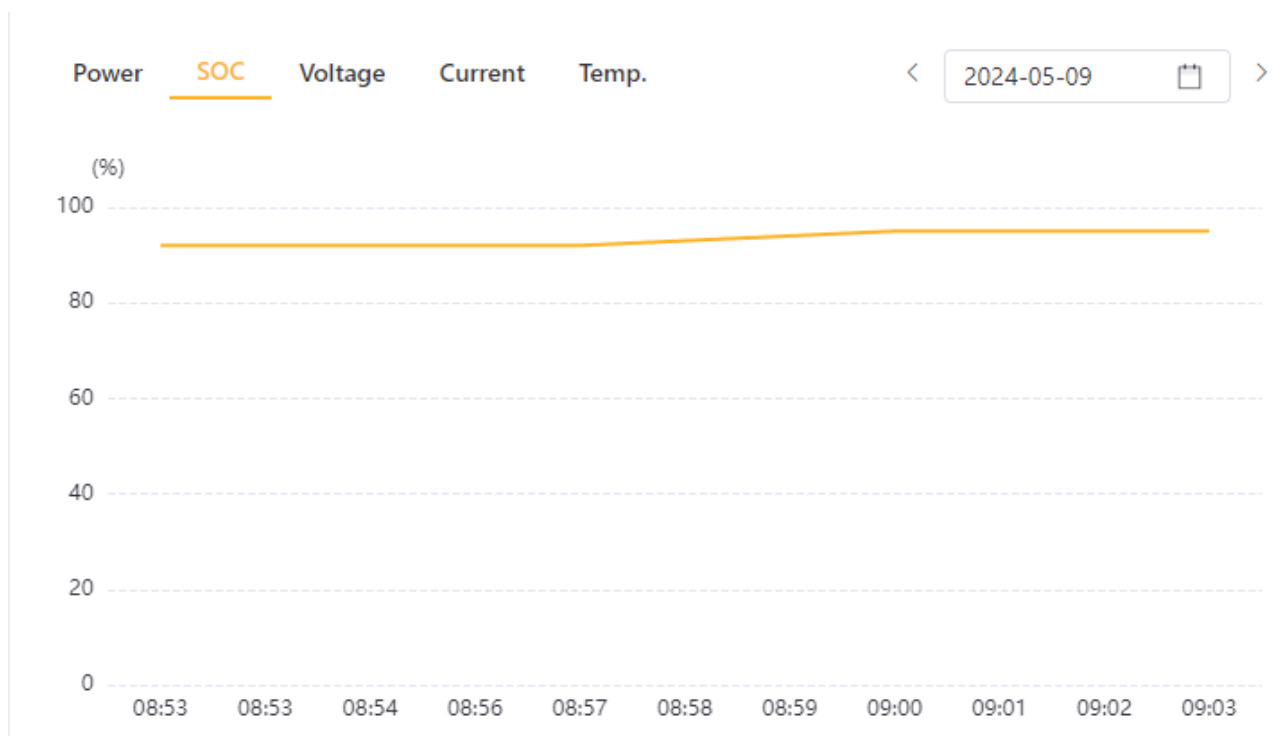
This simple Li-BMS screen offers a basic overview of the details. This screen is visible only when communication is active. For older versions of software on the L5 battery's LCD, this screen will also show up. The newer Li-BMS display screen is available starting from LCD software E426.



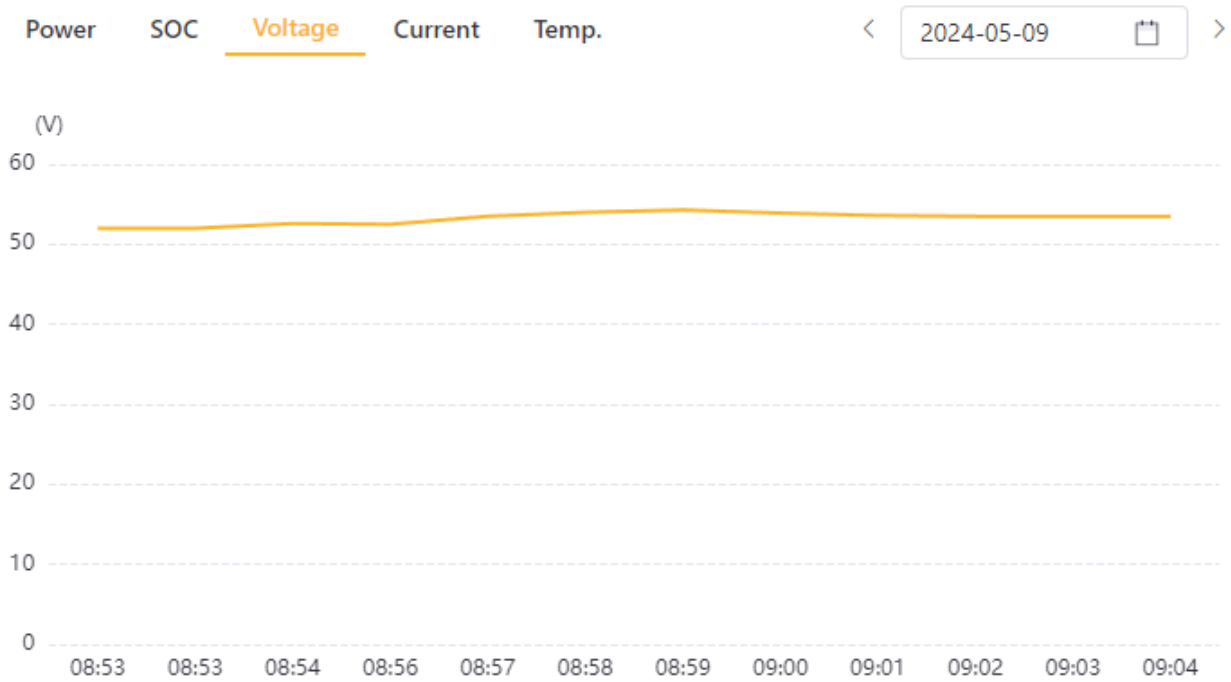
The power tab in the battery section shows the amount of power going into and out of the battery during the chosen time period. This helps you understand how much power the battery is using.



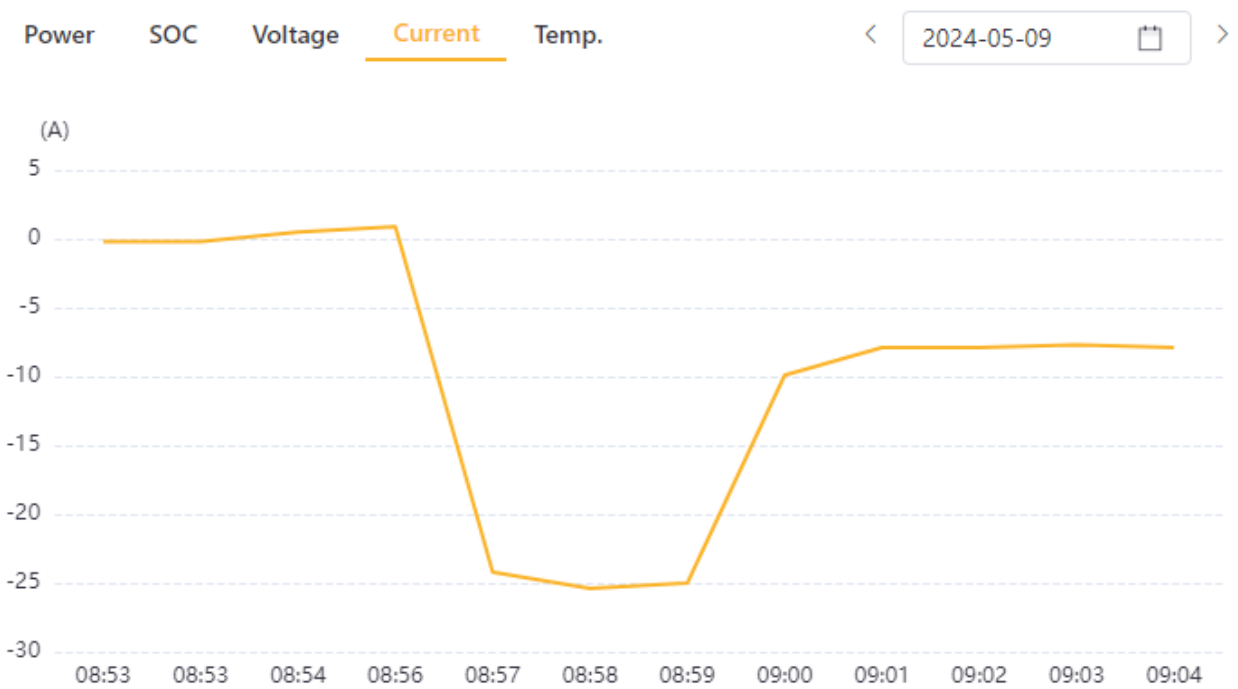
The SOC tab displays the battery's state of charge.



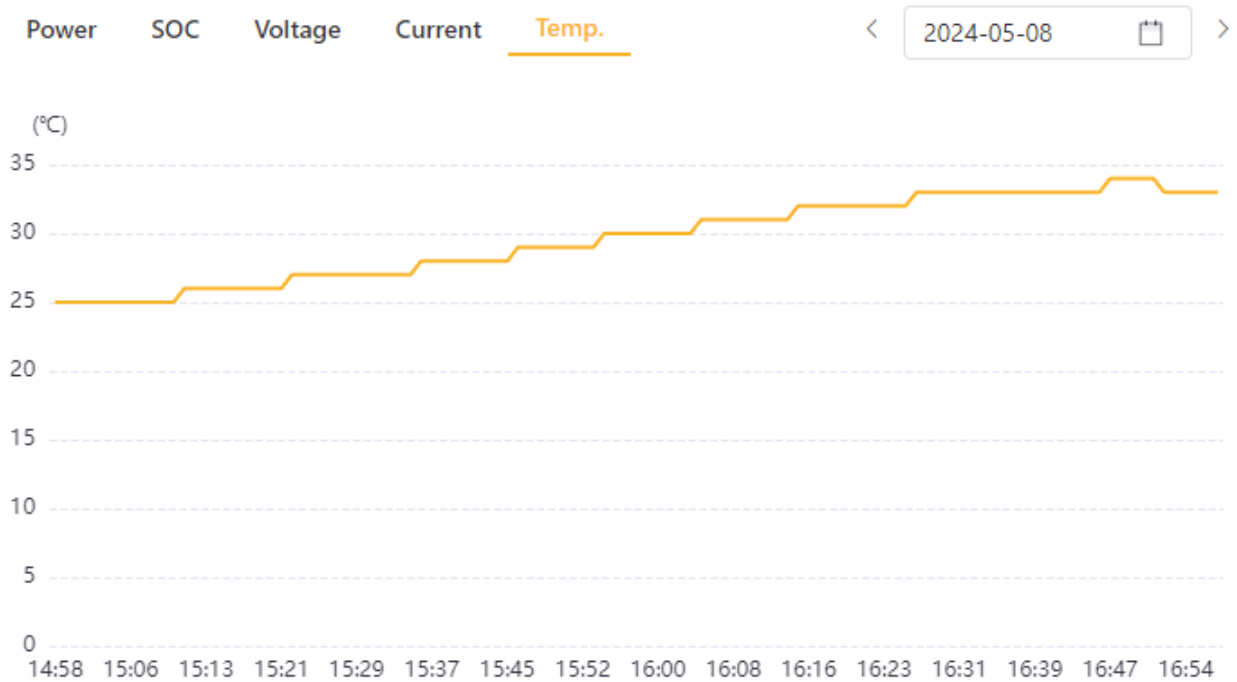
The voltage tab indicates the state of the voltage of the battery.



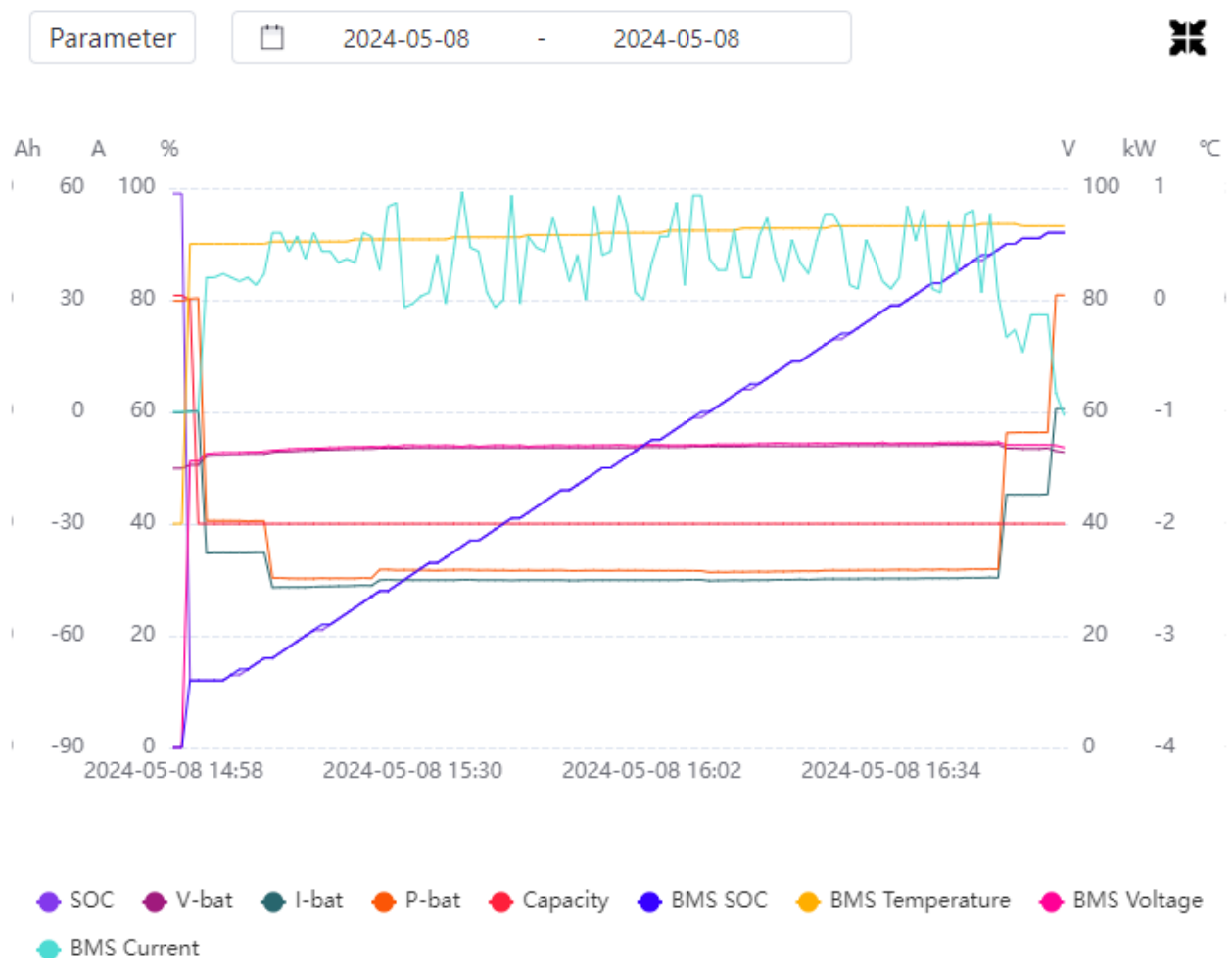
The current tab shows the current through the battery at any given time.



The temperature tab indicates the internal battery temperature of the battery according to the BMS.



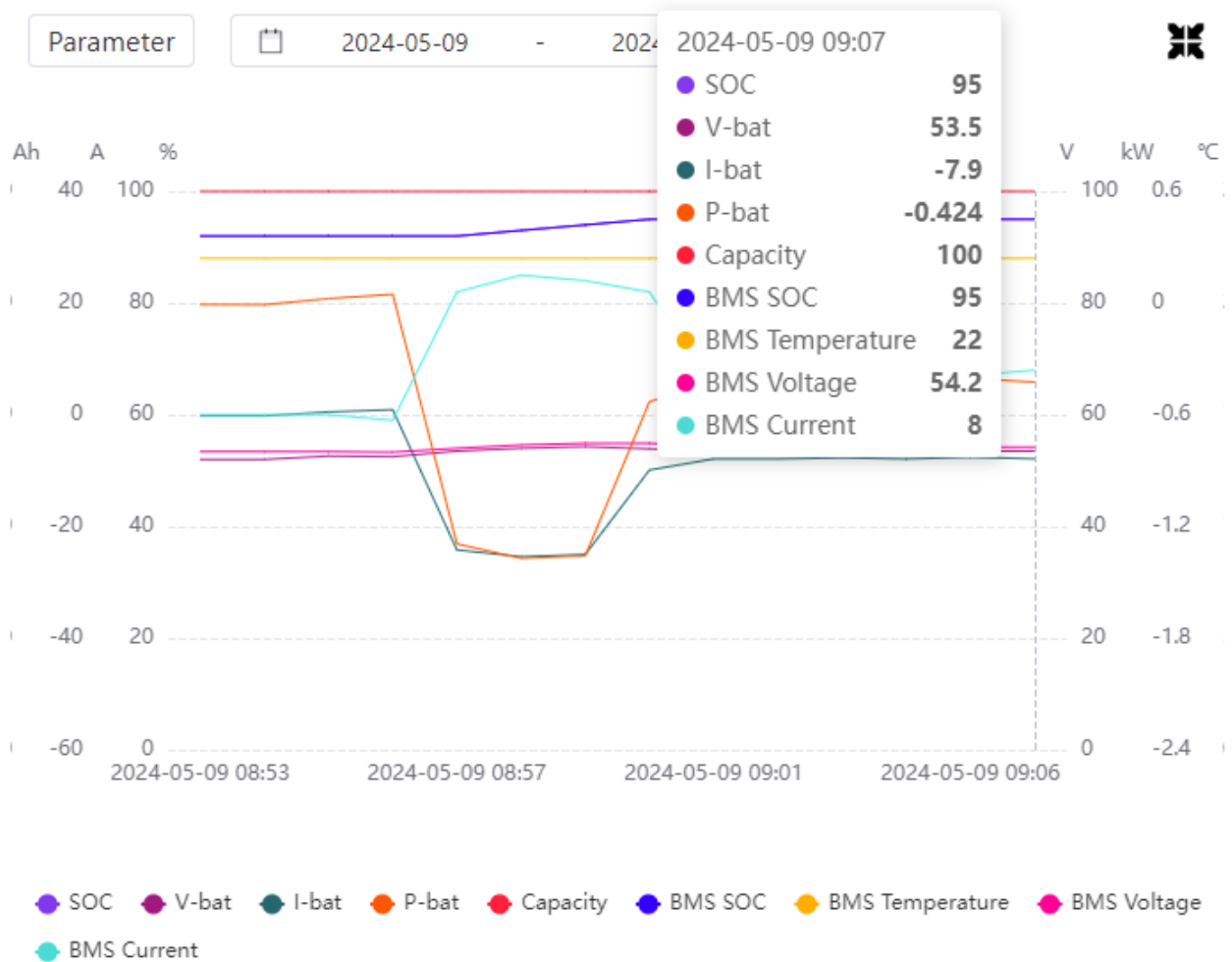
If you select the custom tab, you'll find a graph that provides detailed insights into the inverter's operations, including those related to the battery. The parameter tab grants access to all available data for the battery.





- SOC
- I-bat
- BMS SOC
- BMS Current
- Charge Current Limit
- Today Discharging
- BMS\_BatteryTempHigh
- T-bat
- P-bat
- BMS Temperature
- BMS Charge Voltage
- Discharge Current Limit
- Total Charging
- BMS\_BatteryTempLow
- V-bat
- Capacity
- BMS Voltage
- BMS Discharge Voltage
- Today Charging
- Total Discharging

The graph displays the selected options you've chosen, with a maximum of ten selections at a time. You can select and view different battery parameters for the required operational period. Hovering your cursor over the graph allows you to inspect and get more details.



# INSPECTION, CLEANING AND MAINTENANCE

## General Information

- The SUNSYNK-L3.0 battery isn't fully charged upon shipment. We suggest installing it within three months of arrival.
- During maintenance, avoid reinstalling batteries in the SUNSYNK-L3.0 to prevent reduced product performance.
- Do not dismantle or dissect any battery in the SUNSYNK-L3.0; it's strictly prohibited.
- After over-discharging the SUNSYNK-L3.0 battery, recharge it within 48 hours. You can also charge the SUNSYNK-L3.0 in parallel. Connect the charger to the output port of any SUNSYNK-L3.0 after connecting batteries in parallel.
- Do not open or dismantle the battery as it doesn't contain serviceable parts internally.
- Before cleaning or performing maintenance tasks, disconnect the SUNSYNK-L3.0 Li-Ion battery from all loads and charging devices. Use the enclosed protective caps on terminals during these activities to avoid terminal contact risks.

## Inspection

Inspect the wiring and contacts for looseness or damage, including cracks, deformations, leaks, or any other type of damage. If any damage is found, replace the battery immediately.

- Do not attempt to charge or use damaged batteries under any circumstances.

**IMPORTANT:** Avoid contact with liquid from a ruptured battery.

Regularly monitor the battery's state of charge. Lithium Iron Phosphate batteries gradually discharge when not in use or during storage. Consider replacing the battery if you notice either of the following conditions:

1. The battery's run time decreases below 70% of the original run time.
2. The battery's charge time significantly increases.

## Cleaning

If cleaning is required, use a soft, dry cloth to clean the Li-Ion battery. Avoid using liquids, solvents, or abrasives for cleaning purposes.

## Maintenance

The Li-Ion battery is maintenance-free. Charge the battery to approximately over 80% of its capacity at least once every year to maintain its capacity.

## Storage

The battery product should be stored in a dry and cool environment. Typically, the maximum storage period at room temperature is six months. If storing the battery for over six months, it's recommended to check the battery voltage. If the voltage exceeds 51.2V, you can continue storing the battery. However, it's important to check the voltage at least once a month until it drops below 51.2V. Once the voltage is lower than 51.2V, charge the battery according to the following strategy:

1. Discharge the battery to the cut-off voltage using a 0.2C (20A) current.
2. Charge the battery with a 0.2C (20A) current for approximately 3 hours.
3. Maintain the State of Charge (SOC) of the battery at 40%-60% during storage.

When storing the battery, ensure it's kept away from explosive and flammable areas, and keep ignition sources and high temperatures distant from the battery.

## TROUBLESHOOTING

To assess the battery system's status, users need to utilize additional battery status monitoring software to check the protection mode. Please refer to the installation manual for instructions on using the monitoring software. Once the user identifies the protection mode, consult the following table for solutions and further information.

Fault Type	Fault Generation Condition	Possible Causes	Troubleshooting
BMS fault	The cell voltage sampling circuit is faulty. The cell temperature sampling circuit is faulty	The welding point for cell voltage sampling is loose or disconnected. The voltage sampling terminal is disconnected. The fuse in the voltage sampling circuit is blown. The cell temperature sensor has failed.	Replace the battery.
Electrochemical cell fault	The voltage of the cell is low or unbalanced.	Due to large self-discharge, the cell over-discharges to below 2.0V after long-term storage. External factors damage the cell, and short circuits, pinpricks, or crushing occurs.	Replace the battery.
Over-voltage protection	The cell voltage is greater than 3.65 V in the charging state. The battery voltage is greater than 58.4 V.	The bus-bar input voltage exceeds the standard value. Cells are not consistent. The capacity of some cells deteriorates too fast, or the internal resistance of some cells is too high.	Contact local engineers to rectify the fault if the battery cannot be recovered due to protection against abnormality.
Under voltage protection	The battery voltage is less than 40V. The minimum cell voltage is less than 2.5V	The mains power failure has lasted for a long time. Cells are not consistent. The capacity of some cells deteriorates too fast, or the internal resistance of some cells is too high.	Contact local engineers to rectify the fault if the battery cannot be recovered due to protection against abnormality.
Charge or discharge high-temperature protection	The maximum cell temperature is greater than 60°C	The battery ambient temperature is too high. There are abnormal heat sources around.	Contact local engineers to rectify the fault if the battery cannot be recovered due to protection against abnormality.
Charge low-temperature protection	The minimum cell temperature is less than 0°C	The battery ambient temperature is too low.	Contact local engineers to rectify the fault if the battery cannot be recovered due to protection against abnormality.
Discharge low-temperature protection	The minimum cell temperature is less than -20°C	The battery ambient temperature is too low.	Contact local engineers to rectify the fault if the battery cannot be recovered due to protection against abnormality.

After checking the above data, please send it to our personnel service. Thus, we will evaluate your problem and reply with the best solution.

# BATTERY RECOVERY

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The advanced hydro-metallurgical process is used to recover aluminium, copper, lithium, iron, and other metal materials from discarded  $\text{LiFePO}_4$  batteries. This process can achieve a recovery efficiency of up to 80%. Here are the steps involved in the process:

## Recovery Process and Steps of Cathode Materials

Aluminium foil, being an amphoteric metal, is dissolved in a  $\text{NaOH}$  alkali solution to form  $\text{NaAlO}_2$ , which enters the solution. After filtration, the filtrate is neutralized with sulphuric acid and precipitated to obtain  $\text{Al(OH)}_3$ . When the pH is above 9.0, most of the aluminium precipitates, and the obtained  $\text{Al(OH)}_3$  achieves chemical purity after analysis.

The filter residue is dissolved with sulphuric acid and hydrogen peroxide. This process allows lithium iron phosphate to enter the solution in the form of  $\text{Fe}_2(\text{SO}_4)_3$  and  $\text{Li}_2\text{SO}_4$ , separating it from carbon black and carbon coating on the lithium iron phosphate surface. After filtration and separation, the pH of the filtrate is adjusted with  $\text{NaOH}$  and ammonia water. Iron is first precipitated with  $\text{Fe(OH)}_3$ , and then the remaining solution is precipitated with saturated  $\text{Na}_2\text{CO}_3$  solution at  $90^\circ\text{C}$ .

Since  $\text{FePO}_4$  is slightly soluble in nitric acid, the filter residue is dissolved with nitric acid and hydrogen peroxide. This process directly precipitates  $\text{FePO}_4$  and separates impurities like carbon black from the acid solution. It also leaches  $\text{Fe(OH)}_3$  from the filter residue and precipitates  $\text{Li}_2\text{CO}_3$  with saturated  $\text{Na}_2\text{CO}_3$  solution at  $90^\circ\text{C}$ .

## Recovery of Anode Materials

The recovery process for anode materials is relatively straightforward. Following the separation of the anode plates, the purity of copper can exceed 99%. This high-purity copper can then undergo further refining to produce electrolytic copper.

## Recovery of Diaphragm

The diaphragm material is mainly harmless and has no recycling value.

## List of Recycling Equipment

Automatic dismantling machine, pulverize, wet gold pool, etc.

## TRANSPORTATION REQUIREMENTS

Transport battery products immediately after packaging using cars, trains, or ships. During transportation, avoid exposing the packaging to severe vibration, impact, or compression, as well as direct sunlight or rain.

Always ensure compliance with local, national, and international regulations before transporting Lithium Iron Phosphate batteries. Note that the transport of end-of-life, damaged, or recalled batteries may be restricted or prohibited in some cases.

The transport of Li-Ion batteries is classified under hazard class UN3480, class 9, falling into packaging group PI965 Section I for transport by water, air, or land.

For transportation of lithium-ion batteries assigned to Class 9, use Class 9 Miscellaneous Dangerous Goods and UN Identification labels. Refer to relevant transportation documents for further guidance.





## CONTACT US

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**SA Address:** Globaltech Sunsynk South Africa (Pty) Ltd, Unit 2 Highview Boulevard, Ferndale 2194.

**NL Address:** Sunsynk NL BV, Henri Wijnmalenweg 8, 5657 EP Eindhoven, Netherlands.

GlobalTech Ltd



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